



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5475-1
Job Sheet 168511



Part No: D5475-1

Job Qty: 10 ea

Part Name: Anti Chafing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs	12/7/17	12/7/17	0.00	2.56	Waterjet1		SC
110	QC	10 pcs	12/7/17	12/7/17	0.00	0.00	QC2		SC
120	QC	10 pcs	12/7/17	12/7/17	0.00	0.00	QC8		PD 12.12.20
130	Brake NC	10 pcs	12/7/17	12/7/17	0.00	0.63	Brake NC 1		SC DAS
140	QC	10 pcs	12/7/17	12/7/17	0.00	0.00	QC5		38
150	HandFinish	10 pcs	12/8/17	12/8/17	0.00	0.87	HandFinish1		26/8/01 DAS JSL
160	QC	10 pcs	12/8/17	12/8/17	0.00	0.00	QC7		PD 11 JAN 10 2018
170	Packaging	10 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	5-144	AT 10-89 1-10
180	QC21-SA	10 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - ***GRAIN DIRECTION*** 1-Cut as per Dwg

DAS
21
9-03
JAN 10 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.050	5	39	0	0

M136942

Part Specifications

Specifications could not be found.

Plex 11/16/17 8:02 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td></td> <td></td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			Supplier ☐																									
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Date : _____	Job No: 168511 Mfg Date: 12/19/17																																											
Description Work (_____)	Start up Operation D5475 - 1 Change No: _____ Operation: _____ Revision: _____ PART NO: _____																																											
		Anti Chafing Shield 																																										
		S025205 DART AEROSPACE																																										
		MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																										
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DART AEROSPACE LTD		Work Order:	168511
Description: Anti chafing shield.		Part Number:	5475-1
Inspection Dwg: 5475 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
34,63	+/- 0,030	34,636	1		VDG-02	
33,65	+/- 0,030	33,655	1		Tape	
33,50	+/- 0,030	33,50	1			
18,06	+/- 0,030	18,068	1			
17,01	+/- 0,030	17,017	1			
16,94	+/- 0,030	16,945	1			
1,50	+/- 0,030	1,507	1			
2,10	+/- 0,030	2,102	1			
1,13	+/- 0,030	1,131	1			
0,51	+/- 0,030	0,514	1			
0,49	+/- 0,030	0,498	1			
0,45	+/- 0,030	0,456	1			
0,464	+/- 0,010	0,467	1			
0,344	+/- 0,010	0,348	1			
0,344	+/- 0,010	0,347	1			
0,504	+/- 0,010	0,506	1			
0,050	+/- 0,010	0,049	1			

Measured by: SC	Audited by: DP	Preliminary Approval:
Date: 17/12/19	Date: 17.12.20	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	